Corporate introduction

Extraordinary products on the highest level

Kronowetter
Kunststoff- und Metalltechnik GmbH

Kronowetter Kunstoff- und Metalltechnik GmbH Gewerbestrasse 32 83404 Mitterfelden

Kronowetter Kunststoff- und Metalltechnik GmbH

Corporation



- German family business with 20 highly qualified employees Director: Bernd Kronowetter
- Foundation: 1998
- Specialised on demanding, complex products and materials that are difficult to machine
- Processing of plastic and silicone
- Powder injection molding and sintering of metals, ceramics and glas
- In-house quality and project management, construction, tooling manufacturing and production
- bonding-tape-application, laser-labeling, assembly, 2-component-processes, multi-color pad-printing, surface activation
- Customers from electronics, medical engineering, automotive, life-sciences,...
- Certified according to DIN ISO TS16949

Customers



























Know-how













- Jointing technology injection molding Solid connection of silicone and polyamide
- Metalized plastics
 Plastics with electrical and shielding properties of metal
- Powder injection molding (MIM/CIM) filigree, high-precision and geometric demanding structures out of metal and ceramic
- Lightweight automotive
 Replacement of metal with high-performance-plastics
- Lifetime toolsFor highly abrasive materials

Product: Mirror foot



Replacement of mirror foot made out of alumium



- Declaration: Using a highly carbon fiber reinforced thermoplast
- Weight reduction with hollow glas balls > 50%
- Drastical price reduction
- Drastical improvement of vibration characteristics
- Development completed for two German OFM's

Product: Mirror bracket



Replacement of mirror bracket out of sintered steel



- Description: Using a glass fiber reinforced high temperature thermoplast
- Weight reduction of 75%
- Drastical price reduction
- Series production for AUDI and PORSCHE since 2008, BMW since 2016

Product: Off- Axis paraboidal mirror



Ray redirection in an analytical apparatus



- Description: Ray redirection in a spectroscope only with paraboidal and ellipsoidal mirrors
- Basic material: plastic
- Surface accuracy <500nm
- Surface coating:
 - 180nm highly reflective aluminum
 - 20nm protection layer against corrosion
 - Surface roughness < 5nm</p>
- Seris production for MOLECULAR DEVICES since 2012

Product: Ring with lenses



Replacement of a carrier for glued glass lenses



- Desctription: monolithic plastic part with injected lenses
- Surface accuracy 300nm
- Replacement of an in a post process assembled ring with a printed surface by activating the plastic surface and a subsequent multicolor pad-printing
- Series production since 2007

Product: LED pre optics



Replacement of a mercury vapor lamp with LED's



- Description: assembly compatible LED-module as an illuminant for a street lantern
- Ray redirection without reflectors with a total reflecting, paraboldial ray optics
- Simultanious inijection of eight units
- Surface accuracy 500nm
- Light losses of 1%
- Series production for AE Schréder since 2010

Product: MIM and CIM parts



Metal- / Ceramic-Injection-Moulding







- Description: Injection molding and sintering of hard machinable materials like ceramics (e.g. aluminum oxide) and metals (e.g. titan, tungsten)
- Much easier production and drastical price reduction of complex geometries with small tolerances
- Series production since 2003

Product: Injection molded tablets



Water soluble and biocompatible plastics



- Description: pharmaceutic active component wih cristalline structure that is not soluble and not absorbable from the human body
- Dissolvation of the active component in the plastic melt
- Injection molding of plastic with the pharmaceutic active melt
- Development of a series process with machines and cleanroom conditions for a market leader from the United States



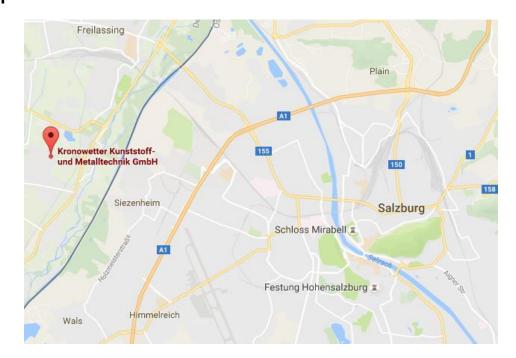
Contact

KRONOWETTER Kunststoff- und Metalltechnik GmbH

Gewerbestrasse 32 83404 - Ainring / Mitterfelden Germany



Director Dipl. Ing. Bernd Kronowetter



Mail: <u>bernd.kronowetter@kronowetter.de</u>

Phone: +49 8654 / 77 132 - 10 Mobil: +49 176 / 100 277 - 44